



All Reamers are Micrograin Carbide

MR Precision Tool

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COOLANT THROUGH SOLID CARBIDE REAMERS

(Single Coolant Hole Through The Center)

REAMER RANGE	# OF FLUTES	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	Qty 1	Qty 2	Qty 3-5	Qty 6-9	Qty 10-12
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.0801-.095	4	0.0781	0.7500	2.500	\$55.06	\$37.95	\$32.25	\$26.54	\$23.69
.0951-.115	4	0.0938	0.7500	2.500	\$58.00	\$39.00	\$33.64	\$28.28	\$25.59
.1151-.130	4	0.1094	0.7500	2.250	\$59.02	\$40.72	\$34.62	\$28.52	\$27.60
.1301-.145	4	0.1250	0.8750	2.500	\$64.33	\$45.70	\$39.49	\$33.28	\$30.17
.1451-.160	4	0.1406	0.8750	2.750	\$71.80	\$51.47	\$44.70	\$37.92	\$34.53
.1601-.175	4	0.1562	0.8750	2.750	\$72.51	\$53.54	\$47.21	\$40.89	\$37.73
.1751-.195	4	0.1719	0.8750	3.000	\$74.02	\$54.85	\$48.93	\$43.00	\$40.03
.1951-.223	4	0.1875	1.0000	3.000	\$75.65	\$59.06	\$49.79	\$45.22	\$42.93
.2231-.254	4	0.2188	1.0000	3.000	\$81.44	\$65.68	\$60.43	\$55.18	\$52.55

Price Includes the Following Styles and 45° Chamfer:

STRAIGHT - FLUTE RIGHT HAND CUT ~ RIGHT HAND SPIRAL - RIGHT HAND CUT ~ LEFT HAND SPIRAL - RIGHT HAND CUT

Series 3100 - STR. FLUTE

Series 3200 - RH SPIRAL FLUTE RH CUT

Series 3300 - LH SPIRAL FLUTE RH CUT

How to order - Series Number - Decimal size - End work if different from std 45°

Example (3200 - .3662 - Std 45°) or (3100 - .2552 - Ball End - Coating)

How to price a reamer : (Reamer range@Qty price + End work if different from 45° + Coating) = List price

(.2755 @ Qty 1 = \$83.06 + Ball end \$15.50 + Tin coating \$4.97) = \$103.53

(.1778ø @ Qty 6 = \$38.49 + Corner radius \$10.50 + AiTin \$3.76) = \$52.75 Price per part

24 Hour Delivery Time on 12 Pieces or Less

Straight Flute

TOLERANCES: Reamer Dia. Up to: .250 +.0002" -.0000"

Over: .2501 +.0003" -.0000"

Shank Diameters: +.0005" -.0005"

Add 20% to decimal sizes for .0001 cutting diameter TOLERANCES