



**All Reamers are Micrograin Carbide**

# MR Precision Tool

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## LONG REACH SOLID CARBIDE REAMERS

REAMER RANGE	# OF FLUTES	SHANK DIA.	FLUTE LENGTH	OVERALL LENGTH	Qty 1	Qty 2	Qty 3-5	Qty 6-9	Qty 10-12
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\* All Reamers up to .115ø have male centers. All Larger size have female centers.

.0571-.065	4	0.0469	0.6250	2.750	\$62.04	\$40.86	\$33.81	\$26.75	\$23.22
.0651-.080	4	0.0625	0.7500	3.000	\$65.75	\$44.57	\$37.51	\$30.46	\$26.93
.0801-.095	4	0.0781	0.7500	3.000	\$68.82	\$47.44	\$40.31	\$33.18	\$29.61
.0951-.115	4	0.0938	0.8750	3.500	\$72.49	\$48.75	\$42.05	\$35.34	\$31.99
.1151-.130	4	0.1094	0.8750	3.500	\$73.77	\$50.90	\$43.28	\$35.66	\$34.50
.1301-.145	4	0.1250	0.8750	4.000	\$80.42	\$57.13	\$49.36	\$41.60	\$37.72
.1451-.160	4	0.1406	1.0000	4.000	\$89.75	\$64.34	\$55.87	\$47.40	\$43.17
.1601-.175	4	0.1562	1.0000	4.500	\$90.64	\$66.92	\$59.02	\$51.11	\$47.16
.1751-.195	4	0.1719	1.1250	4.500	\$92.53	\$68.57	\$61.16	\$53.75	\$50.04
.1951-.223	4	0.1875	1.2500	5.000	\$94.57	\$73.83	\$62.24	\$56.52	\$53.66
.2231-.254	4	0.2188	1.2500	5.000	\$101.80	\$82.11	\$75.54	\$68.98	\$65.69

### Price Includes the Following Styles and 45° Chamfer:

STRAIGHT - FLUTE RIGHT HAND CUT ~ RIGHT HAND SPIRAL - RIGHT HAND CUT ~ LEFT HAND SPIRAL - RIGHT HAND CUT

Series 2100 - STR. FLUT

Series 2200 - RH SPIRAL FLUTE RH CUT

Series 2300 - LH SPIRAL FLUTE RH CUT

**How to order - Series Number - Decimal size - End work if different from std 45°**

Example (2200 - .3662 - Std 45°) or (2100 - .2552 - Ball End - Coating)

How to price a reamer : (Reamer range@Qty price + End work if different from 45° + Coating) = List price

(.2755 @ Qty 1 = \$83.06 + Ball end \$15.50 + Tin coating \$4.97) = \$103.53

(.1778ø @ Qty 6 = \$38.49 + Corner radius \$10.50 + AiTin \$3.76) = \$52.75 Price per part

### 24 Hour Delivery Time on 12 Pieces or Less

#### Straight Flute

TOLERANCES: Reamer Dia. Up to: .250 +.0002" -.0000"

Over: .2501 +.0003" -.0000"

Shank Diameters: +.0005" -.0005"

Add 20% to decimal sizes for .0001 cutting diameter TOLERANCES